



## MEDIA ADVISORY

### HABITAT III ASIA-PACIFIC REGIONAL MEETING

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*Jakarta - Monday, 19 October 2015*

Habitat III Asia-Pacific Regional Meeting will take place from 21 to 22 October 2015 in Jakarta, Indonesia, hosted by the Government of Indonesia.

Habitat III Asia-Pacific Regional Meeting will involve a wide range of participants that will debate regional priorities for the New Urban Agenda and policy recommendations in the form of a final regional participants' declaration.

Final declaration from Habitat III Asia-Pacific Regional Meeting will be considered as an official input to the Habitat III process.

**Press Conference will be organized after the opening on 21 October 2015, from 15h to 15:30h at the Press Conference Room in Fairmont Convention Centre.**

#### **NOTE TO EDITORS:**

**What:** Habitat III Asia-Pacific Regional Meeting.

Habitat III is the United Nations Conference on Housing and Sustainable Urban Development to take place in Quito, Ecuador, from 17-20 October 2016. The Conference will result in a concise, focused, forward-looking and action-oriented outcome document: the New Urban Agenda.

**Who:** Basuki Hadimuljono Minister of Public Works and Housing, and Dr Joan Clos Secretary-General of the United Nations Conference on Housing and Sustainable Urban Development (Habitat III)

**When:** 21 October 2015, 15:00 – 15:30h

**Where:** Press Conferenece Room, Fairmont Convention Centre, Jakarta, Jl. Asia Afrika No.8, Gelora Bung, Karno, Jakarta, Indonesia

Please note that the **media registration** for the Habitat III Asia-Pacific Regional Meeting will be done at the venue on the day of the Press Conference.

*For media enquires, please contact:*

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