

Side Event: Towards Arab Urban Agenda	
ORGANIZATION (PARTNER ORGANIZATIONS)	<p><b>League of Arab States (LAS)</b>            UN-Habitat Regional Office for Arab States            United Nations Economic Socio-Economic Commission for Western Asia            Arab Towns Organization            Arab Urban Development Institute            Saudi Arabia Relevant Arab countries participating in PrepCom3, especially those representing the Habitat III Task force of the Arab Ministerial Council on Housing and Urban Development (Algeria, Egypt, Iraq, Jordan, Kingdom of Saudi Arabia, Libya, Morocco and Sudan)</p>
DATE/TIME	26 July, 1:30 p.m.- 2:30 p.m.
VENUE	Crystal 4
DESCRIPTION	<p>This event is meant to;</p> <ul style="list-style-type: none"> <li>• Raise awareness and consensus among Arab member states on housing and urbanization challenges in the Arab region</li> <li>• Advocate for implementation of the Arab Strategy for Housing and Sustainable Urban Development among Arab constituencies</li> <li>• Express position of Arab region to Habitat III Zero Draft of the New Urban Agenda</li> <li>• Agree on elaboration of Monitoring and Evaluation Framework for implementation of SGD11 and other urban targets as well as the New Urban Agenda to the Arab region</li> </ul>

